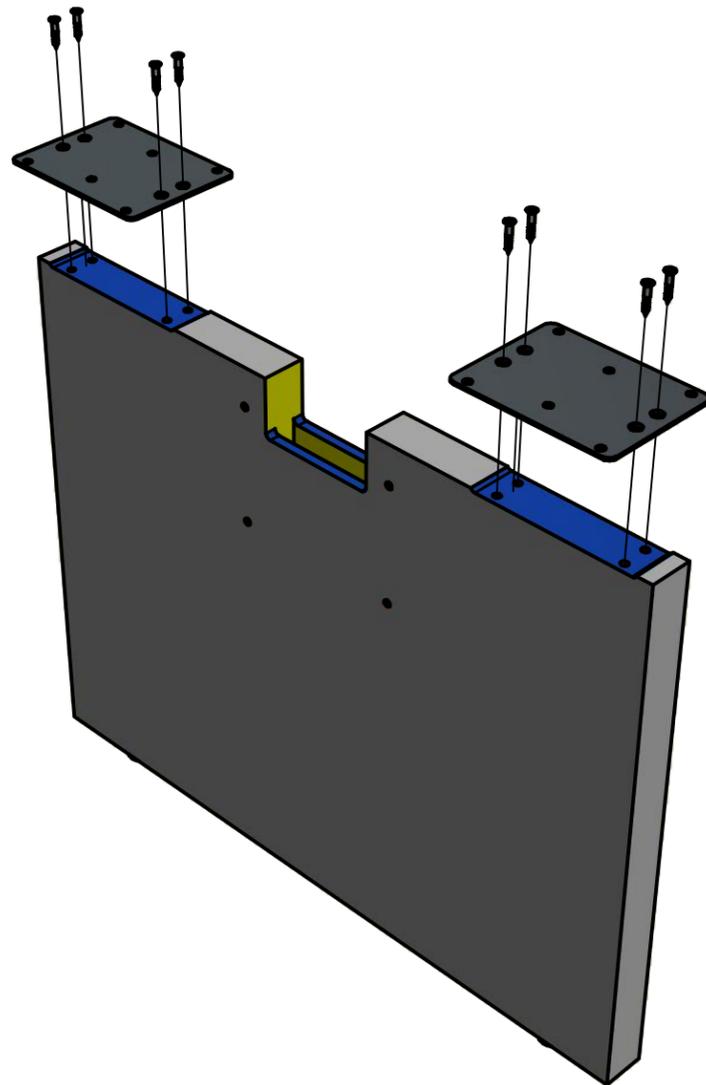


# Piatto Assembly Instructions

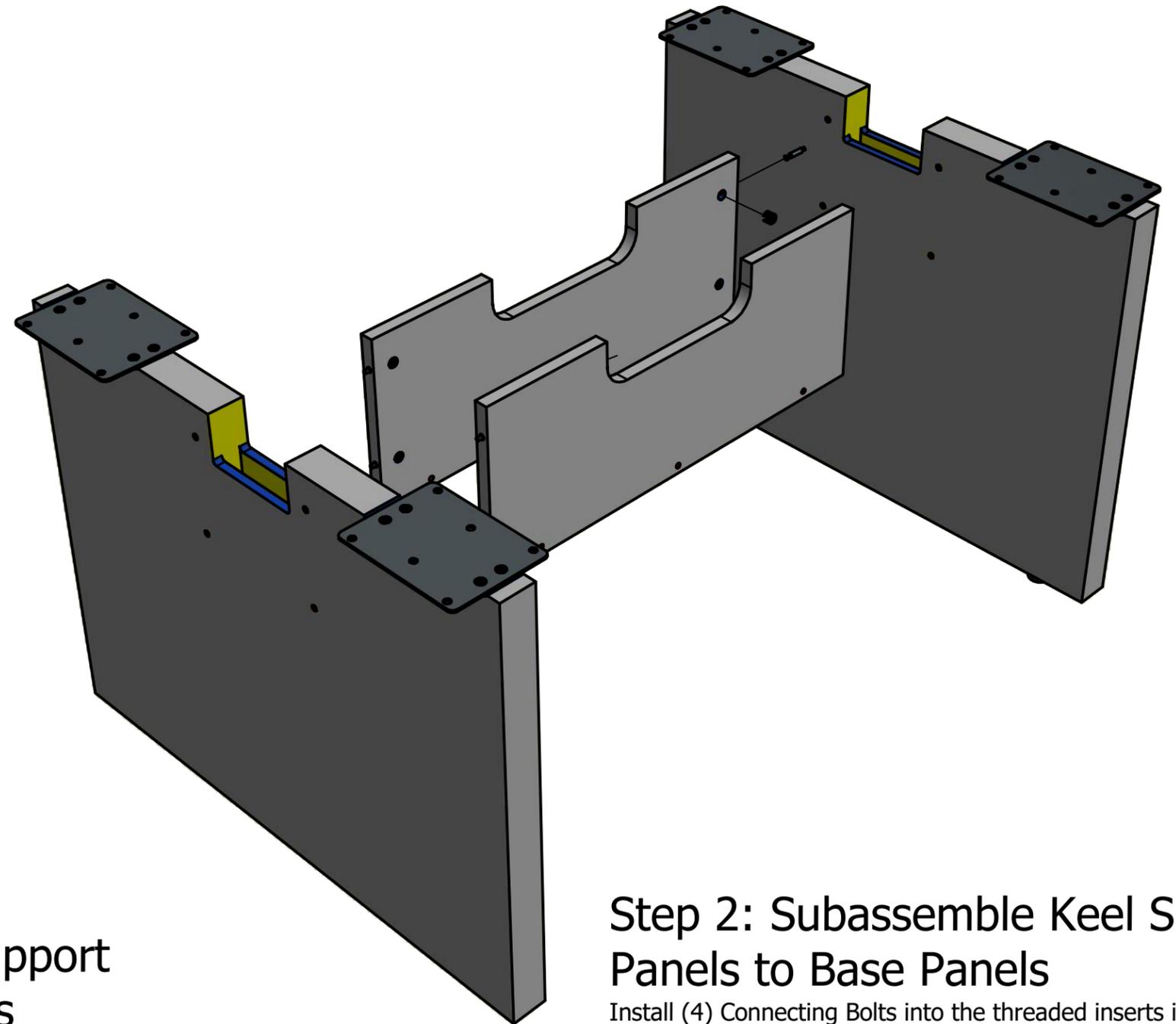
Refer to Parts Lists and Diagram of the assembled top to arrange the top sections in the place they will occupy when completed. Take care to pad the assembly area to protect the tops from damage. Keep hard metal objects away from this area. A stray screw, or a paper clip can ruin everything.

Separate instructions are included for installing the flipIT units. These will be installed after the table is assembled.



## Step 1: Assemble Support Plates to Base Panels

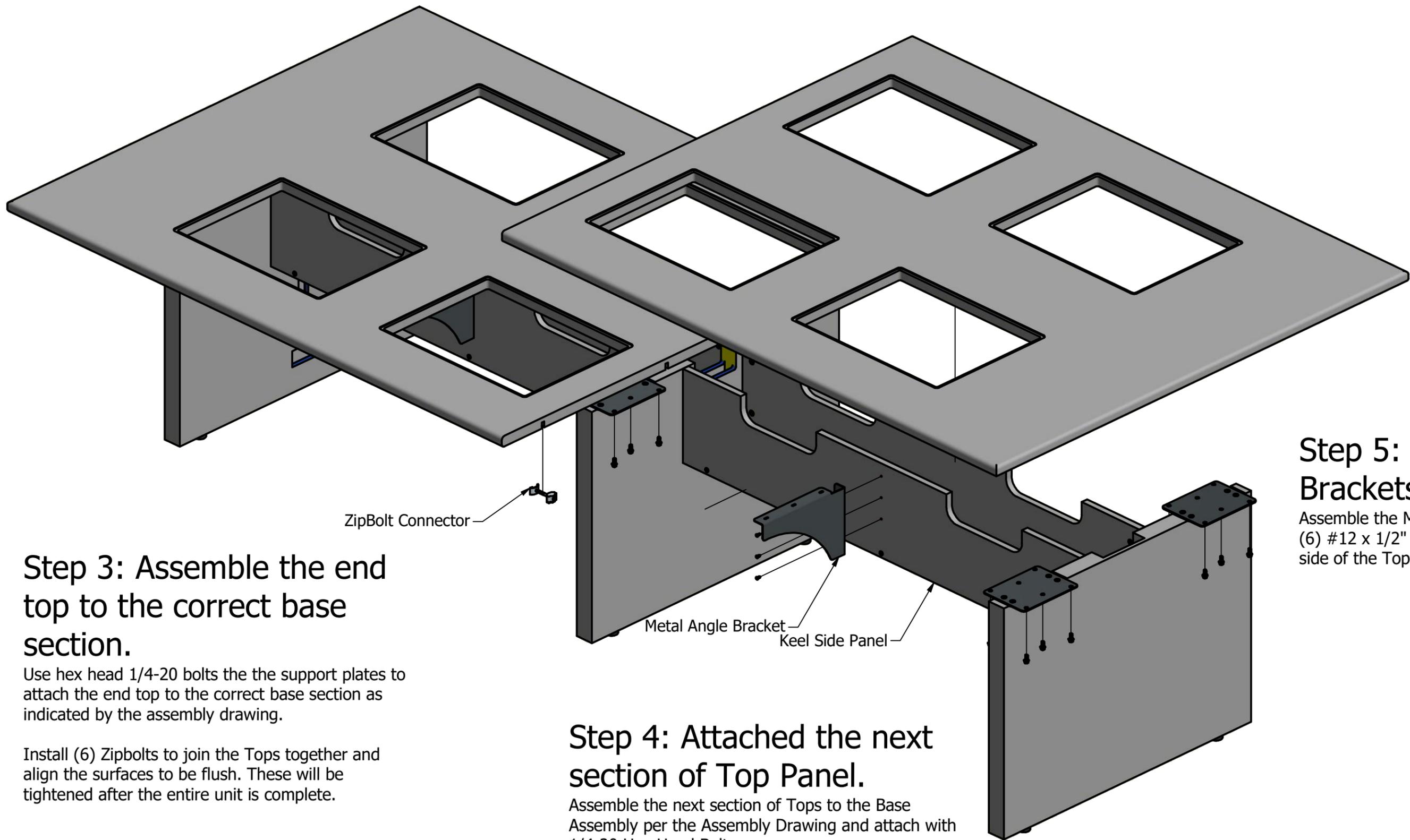
Use #14 x 1 1/4" screws to install the two Support Plates to the top of the Base Panel in the machined notches as indicated in the image.



## Step 2: Subassemble Keel Side Panels to Base Panels

Install (4) Connecting Bolts into the threaded inserts in the Base Panel for each Base Panel. Slide the Keel Side Panels on the the Connecting Bolts and insert Minifix Connector with arrow toward the Base Panel. Tighten the Minifix Connector to the connecting bolt.

Adjust the position of the first Base Assembly Section to the correct placement in the room and continue the same assembly steps until all Base Panels are assembled per the provided assembly drawing.



### Step 3: Assemble the end top to the correct base section.

Use hex head 1/4-20 bolts to attach the end top to the correct base section as indicated by the assembly drawing.

Install (6) Zipbolts to join the Tops together and align the surfaces to be flush. These will be tightened after the entire unit is complete.

ZipBolt Connector

Metal Angle Bracket  
Keel Side Panel

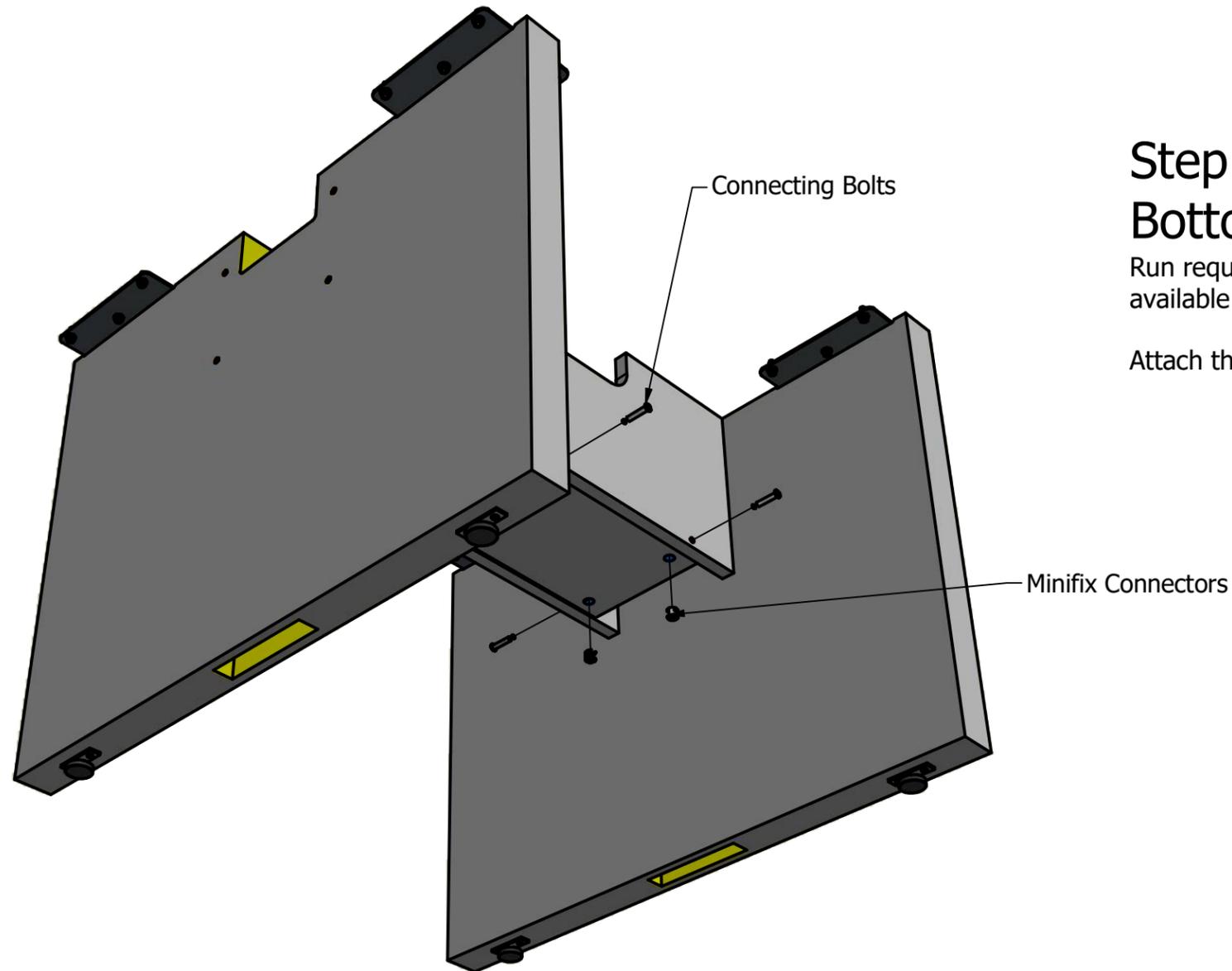
### Step 4: Attached the next section of Top Panel.

Assemble the next section of Tops to the Base Assembly per the Assembly Drawing and attach with 1/4-20 Hex Head Bolts.

Continue assembling Top Panels until all tops are assembled.

### Step 5: Attach Angle Brackets to Keel.

Assemble the Metal Angle Brackets using (6) #12 x 1/2" wood screws to the under side of the Top and to the Keel Side Panel.



## Step 6: Run Wiring for Computers and Install Bottom Keel Panel.

Run required wiring (to be provide by others) for computer connections through the available wire management areas in the Base Panels and in the Keel.

Attach the Bottom Keel Panel as indicated using Connecting Bolts and Minifix Connectors.

## Step 7: Adjust and Tighten All Connection Points

Make any necessary adjustments to the table assembly and tighten all connection points.

Install Flipit Mechanisms and Keyboards using the supplied instructions for those items.