

3/8" Spade Bit Makes Corner for Saw Blade Start

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Template for flipIT[®] FIK-23, FIH-23

WK Part No.
31547
(EO# 118764 sdf 8/21/15)

For FIK with keyboard, use template on top for cut-out and on underside for keyboard pilot holes.
For FIH without keyboard, use template on top for cut-out and on underside for pull handle pilot holes;
Disregard keyboard pilot holes.

For Top Cut-Out:

Align template edge arrow to center of user space and adhere to surface with glue stick.

Use 3/8" spade bit for making corner holes for cut-out. Use jig saw from corner to corner, removing the cut line with kerf of the blade.

For Bottom Pilot Holes: (keyboard only)

Align template with cutout and adhere to bottom surface with glue stick.

Plan to use front keyboard flanges set outside keyboard tray slides for installation on square table.



Plan to use both keyboard flanges set in for Radius Table Edge installation.



For Bottom Pilot Holes: (release handle only)

Align template with cutout and adhere to bottom surface with glue stick.

IMPORTANT:

Use 1/8" drill with depth gauge to avoid drilling through table top !

Cut-Out is 635mm x 388.14mm
Positioned on center 203.20mm from user edge.

Cut-Out is 25" x 15 9/32" (25 x 15.281)
Positioned on center 8" from user edge.

1/8" Pilot
Keyboard Flange Out

1/8" Pilot
Keyboard Flange Out

1/8" Pilot
Keyboard Flange In
for Radius Table Edge Install

1/8" Pilot
For FIH

1/8" Pilot
For FIH

1/8" Pilot
Keyboard Flange In
for Radius Table Edge Install

1/8" Pilot
Keyboard Flange Out

1/8" Pilot
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LINE INDICATES FRONT EDGE

Center Line

User's Side

